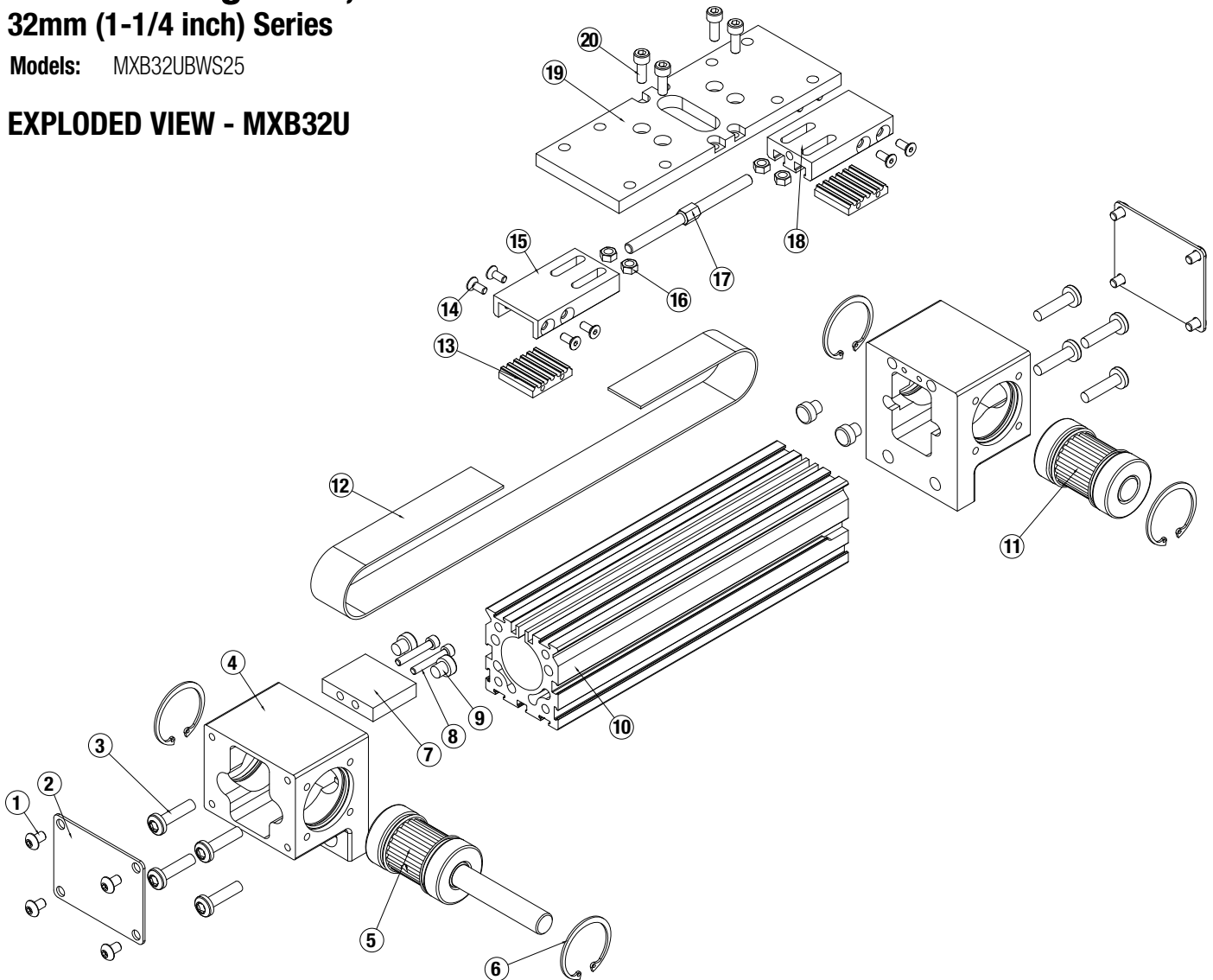


MXB32U Unguided, Belt-Drive Actuators 32mm (1-1/4 inch) Series

Models: MXB32UBWS25

EXPLODED VIEW - MXB32U

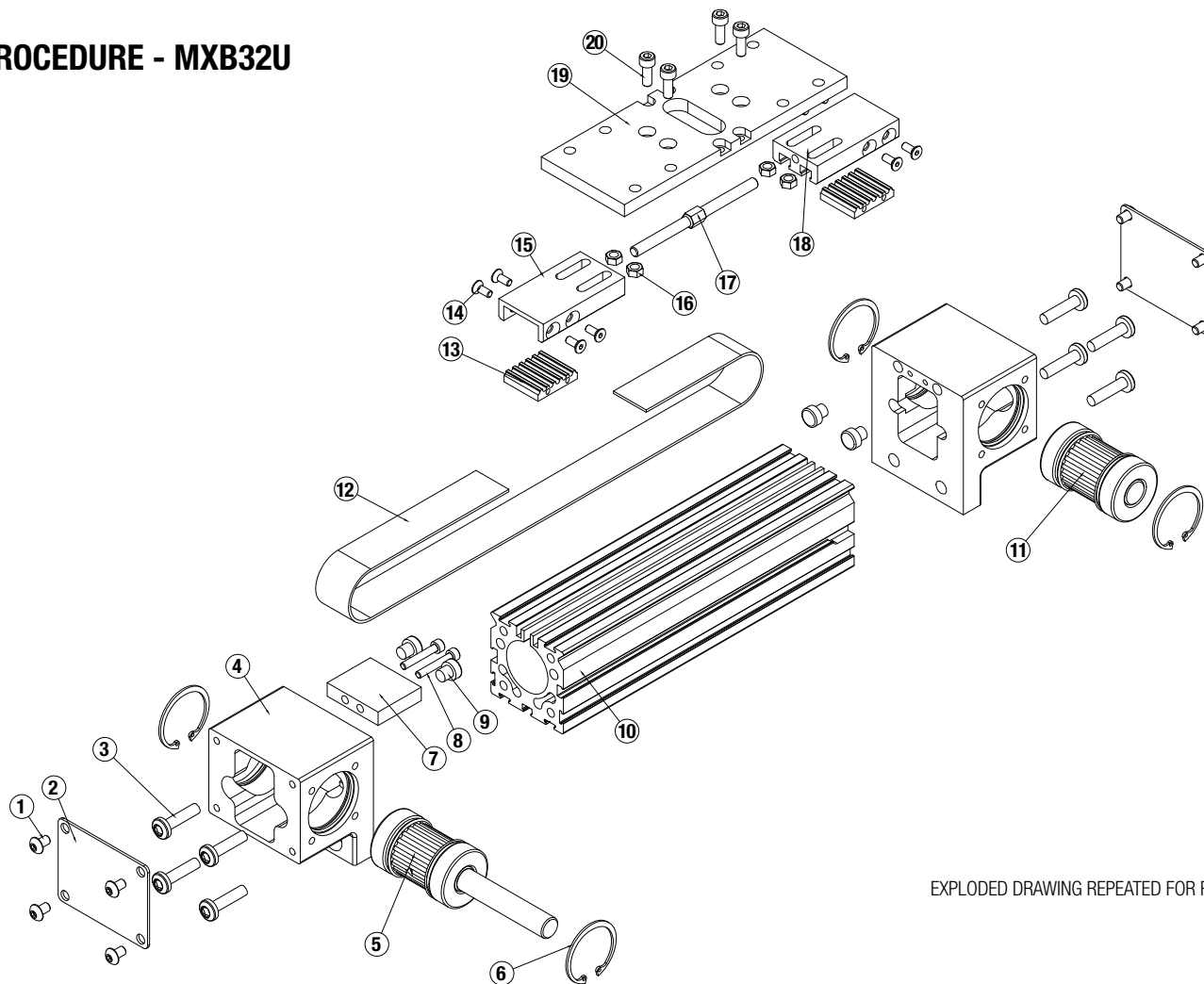


ITEM	PART NO or Config. Code	DESCRIPTION	QTY.
1	8540-1026	Button Head Cap Screw	8
2	8532-1031	End Cover Plate	2
3	0604-1025	Head Screws	8
4	8532-1000	Head	2
5	8532-9026	Drive Pulley Assy	1
	8532-9027	Drive Pulley Assy, Dual	1
6	1014-1023	Retaining Ring	4
7	8532-1032	Spacer	1
8	0601-1674	Socket Head Cap Screw	2
9	8525-1002	Bumper	4
10*	RTBMB32	Replacement Tube (8532-1010)	A/R
11	8532-9028	Idle Pulley Assy	1

ITEM	PART NO or Config. Code	DESCRIPTION	QTY.
12*	RBMXB32	Belt (8532-1019)	A/R
13	8532-1005	Belt Clamp, Bottom	2
14	0601-1080	Flat Head Cap Screws	8
15	8532-1004	Belt Clamp, LH	1
16	0603-2089	Hex Nut	4
17	8532-1006	Turnbuckle	1
18	8532-1003	Belt Clamp, RH	1
19	8532-1041	Carrier, Metric	1
	8532-1042	Carrier, Blank	1
	8532-1541	Carrier, Inch (US Standard)	1
20	0601-2070	Socket Head Cap Screw	4

*Specify stroke length when ordering A/R = As Required

PROCEDURE - MXB32U



EXPLODED DRAWING REPEATED FOR REFERENCE

GENERAL ACTUATOR DISASSEMBLY

1. Remove End Cover Plates (2). Remove Low Head Cap Screws (20). Remove Carrier Plate (19) exposing the Belt Clamps (15, 18) and the Turnbuckle (17). Loosen the Turnbuckle (17) removing all belt tension.
2. Remove the Belt (12) from the Belt Clamps (15, 18) by removing Fasteners (14) and Belt Clamp Bottom (13). The Belt (12) can now be removed from the actuator.
3. Remove the Retaining Rings (6) from each of the Heads (4). Note that the Bearing/Pulley Assemblies (5, 11) are slip fit into the Head (4), but are bonded in the bore w/ Retaining Compound (Loctite 641 or equivalent), so it may be necessary to press the Pulley Assemblies (5, 11) out of the Head (4).
4. Remove the Heads (4) from the Tube (10) by removing Fasteners (3).

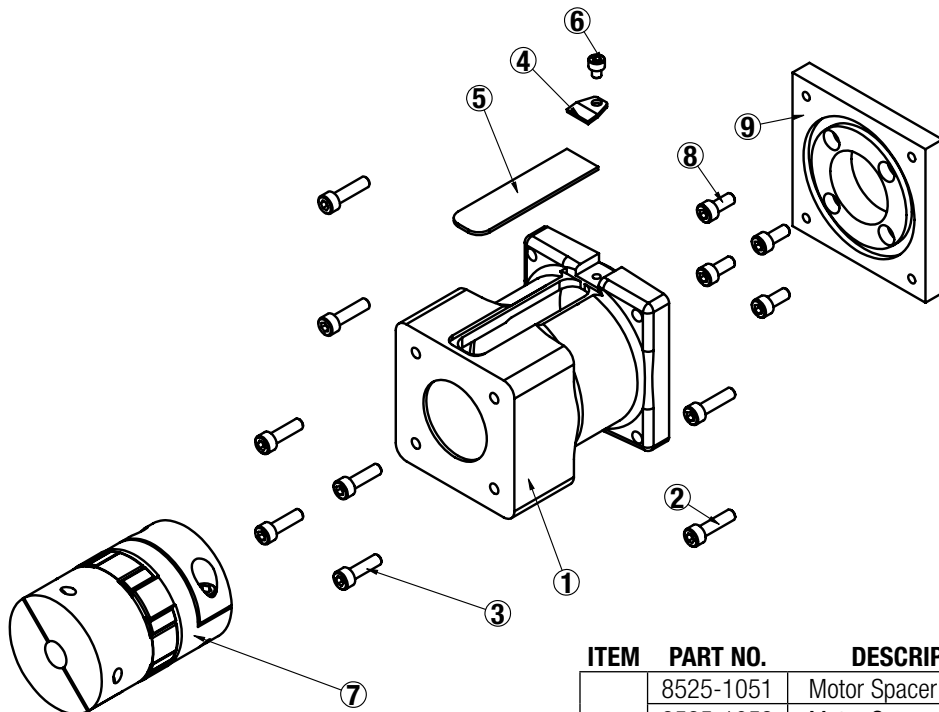
GENERAL ACTUATOR ASSEMBLY

1. Install the Drive and Idle Heads (4) to the Tube (10). Note that the Bumper Spacer (7) installs onto the Drive End Head (4).
2. Install one Retaining Ring (6) into each Head (4). Apply a light coating of Retaining Compound (Loctite 641 or equivalent) to the outside diameter of the bearings of the Pulley Assemblies (5, 11) and to the inside diameter of the bearing bores of the Head (4). Install the Drive

and Idle Pulley/Bearing Assemblies (5, 11) into the Heads (4). NOTE THAT ORIENTATION OF THE DRIVE SHAFT IS DETERMINED BY THIS ASSEMBLY STEP. Install the remaining Retaining Ring (6) into each Head (4).

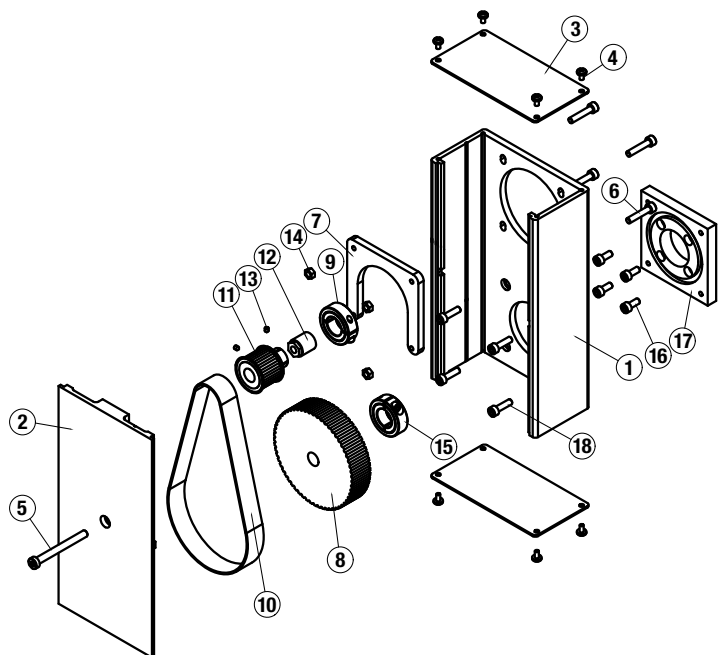
3. Feed the Belt (12) into the Tube (10) from one end of the actuator. Install a Belt Clamp (15, 18) to each end of the Belt (12) with Belt Clamp Bottoms (13) and Fasteners (14). Note that one Belt Clamp (15) will have left hand threads for the Turnbuckle (17). Assemble so that Belt Clamp LH (15) is nearest the drive end Head (4). Start the Turnbuckle (17) into each of the Belt Clamps (15, 18). Position Hex Nuts (16) in their respective slots of the Belt Clamps (15, 18).
4. Position Carrier Plate (19) over the Belt Clamps (15, 18) and install Fasteners (20), leaving loose at this time.
5. TENSION THE BELT: To measure belt tension, position the edge of the Carrier Plate (19) that is nearest the Head (4) 6" from the inside edge of the Head (4) (either end of the actuator). Locate a force gage on the Belt (12) 2" from the inside edge of the Head (4). Support the tube side of the Carrier Plate (19) so that it is rigid to the Tube (10). Deflect the Belt (12) 1/4" [6 mm] in either direction. The force gage should read between 14 and 18 lbs. [62 - 80 N]
6. Adjust the Turnbuckle (17) to achieve this tension, then tighten the Fasteners (20) to secure the Belt Clamps (15, 18) to the Carrier Plate (19).

EXPLODED VIEW & PARTS LIST - LMI - INLINE MOTOR MOUNT



ITEM	PART NO.	DESCRIPTION	MOTOR					MOTOR & GH	
			MRV21,22,23,24	MRV31,32,33	MRS21,22,23	MRS31,32	MRS33	MRV2x, MRS2x & GHV205,210	MRV3x, MRS3x & GHV305,310
1	8525-1051	Motor Spacer	1						
	8525-1053	Motor Spacer		1					
	8525-1050	Motor Spacer			1				
	8525-1052	Motor Spacer				1	1		
	8525-1054	Motor Spacer						1	
	8525-1055	Motor Spacer							1
2	2212-1098	Socket Head Cap Screws	4	4	4	4	4	4	4
3	4415-1063	Socket Head Cap Screws	4	4		4	4		4
	2212-1096	Socket Head Cap Screws			4				
	2212-1097	Socket Head Cap Screws						4	
4	1906-1022	Clamp	1	1	1	1	1	1	1
5	3410-1120	Cover	1	1	1	1	1	1	1
6	1124-1159	Socket Head Cap Screw	1	1	1	1	1	1	1
7	3600-9242	Coupler	1	1		1		1	1
	3410-9157	Coupler			1				
	3600-9244	Coupler					1		
8	2212-1096	Socket Head Cap Screws	4	4	4	4	4	4	4
9	8525-1040	Adapter Plate	1	1	1	1	1	1	1

EXPLODED VIEW & PARTS LIST - RP - REVERSE PARALLEL MOTOR MOUNT



MOTOR				
MRV21, 22, 23, 24	MRV31, 32, 33	MRS21, 22, 23	MRS31, 32	MRS33

ITEM	PART NO.	DESCRIPTION	MRV21, 22, 23, 24	MRV31, 32, 33	MRS21, 22, 23	MRS31, 32	MRS33
1	3420-1603	Housing	1		1		
	3420-1604	Housing		1			
	3420-3034	Housing				1	1
2	3420-1613	Cover	1	1			
	3420-1614	Cover		1			
	3420-3035	Cover				1	1
3	3420-1602	Cap	2	2	2	2	2
4	0601-1625	Screw	8	8	8	8	8
5	3420-1641	Low Head Cap Screw	1	1	1	1	1
6	2212-1098	Socket Head Cap Screws	4				
	2212-1099	Socket Head Cap Screws		4		4	4
	2212-1096	Socket Head Cap Screws			4		
7	0602-1057	U-plate		1		1	1
8	3415-1439	Pulley	1	1		1	1
	3410-1439	Pulley			1		
9	0520-1067	Collar Clamp				1	
	0515-1080	Collar Clamp					1
10	3415-1441	Belt	1	1			
	3410-1441	Belt			1		
	2164-1008	Belt				1	1
11	3415-1438	Pulley	1	1			
	3420-9191	Pulley			1		
	3415-1436	Pulley				1	
	3420-1436	Pulley					1
12	0510-1111	Trantorque			1		
13	0610-1190	Set Screw	2	2			
14	0603-2089	Nut	4	4			
15	0520-1067	Collar Clamp	1	1	1	1	1
16	2212-1096	Socket Head Cap Screws	4	4	4	4	4
17	8525-1040	Adapter Plate	1	1	1	1	1
18	3420-1644	Low Head Cap Screws	4	4	4	4	4

PROCEDURE - MXB32U

REVERSE PARALLEL DISASSEMBLY INSTRUCTIONS:

1. Remove End Caps (3). Release tension on Belt (10) by breaking loose the Motor Fasteners (6).
2. Remove RP Cover (2).
3. Remove both Drive Pulley (11) and Driven Pulley (8) from their respective shafts. The Belt (10) will come off with the Pulleys (8, 11).
4. Remove Motor Fasteners (6) from the U-Plate (7), to remove the motor from the Housing (1).
5. Remove the Housing (1) from the Adapter Plate (17) by removing Fasteners (18).

REVERSE PARALLEL ASSEMBLY INSTRUCTIONS:

*Apply Loctite #242 to all fasteners upon installation

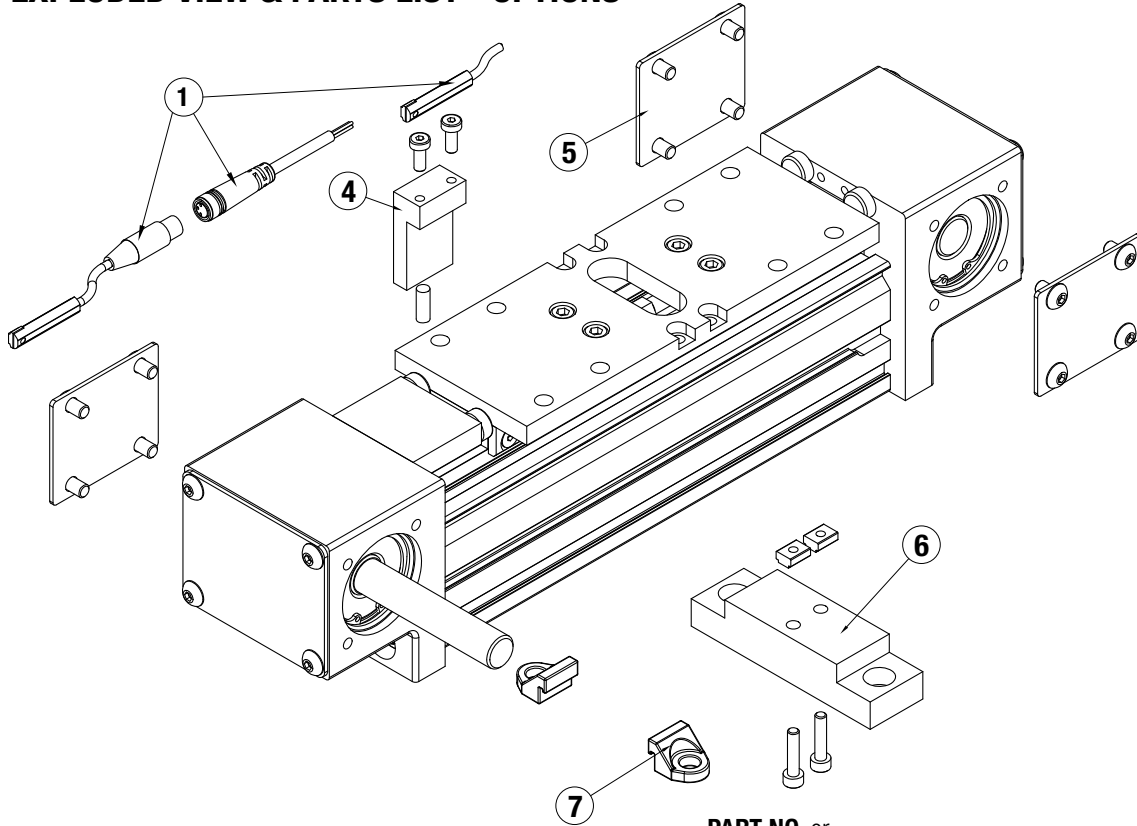
1. Install Housing (1) to the Adapter Plate (17) with Cap Screws (18).
2. Install the Motor to the Housing (1) with Fasteners (6) into the U-Plate (7). Do not tighten the Fasteners (6) at this time.
3. Locate the Belt (10) over the Pulleys (8, 11) and slide the Drive (11) and Driven (8) Pulleys over their respective shafts. Tighten each Pulley (8, 11) to its shaft with either Trantorque (12) or Collar Clamp (15). If Trantorque (12), use a torque wrench to apply appropriate torque. 1/2" hex on Trantorque (12) apply 75 in-lbs. (8.5 N-m). 5/8" hex on Trantorque (12) apply 100 in-lbs. (11.3 N-m).

4. Verify that there is clearance between the inside of the Housing (1) and each Pulley (8, 11). Verify that the Pulleys (8, 11) are aligned to each other.
5. Position the Cover (2) in mating slot of the Housing (1) and install the Fastener (5) to hold in place. Take care not to overtighten. If the Cover (2) is deflected it can interfere with the moving parts.
6. Tension the Belt (10) by pulling the motor away from the Drive Shaft Assembly (page 1 #5) with the appropriate force in the chart below. Tighten the Motor Fasteners (6) while this force is applied to the motor.

Motor Frame	Tension Force
MRB23, MRS17/23	10 lbs (44 N)
MRV23, MRS34	20 lbs (89 N)
MRV34, MRB34	30 lbs (133 N)

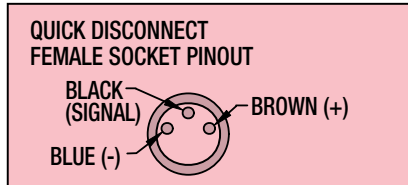
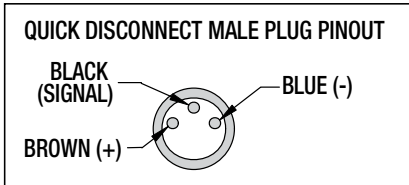
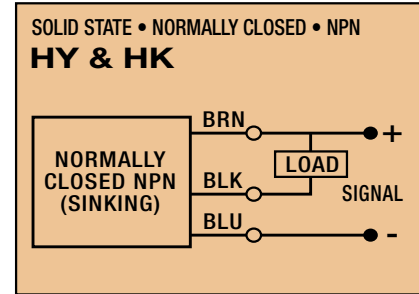
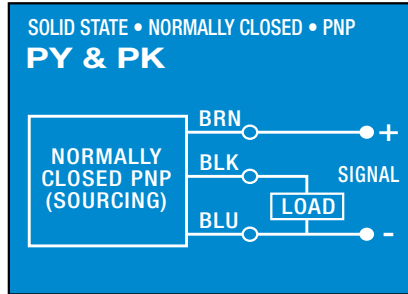
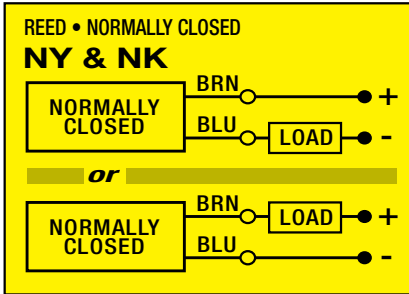
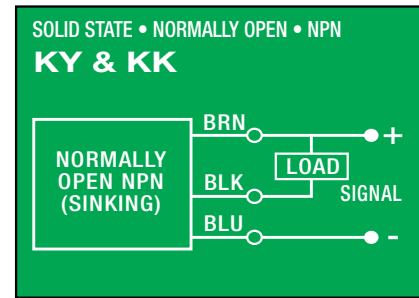
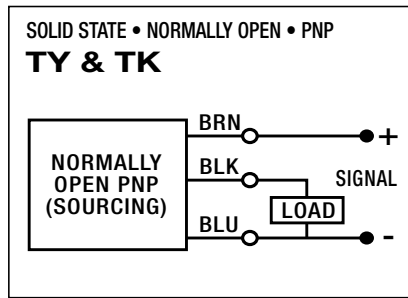
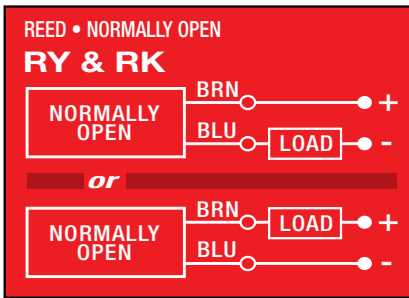
7. Install both End Caps (3) with the Screws (4) to finalize assembly.

EXPLODED VIEW & PARTS LIST - OPTIONS

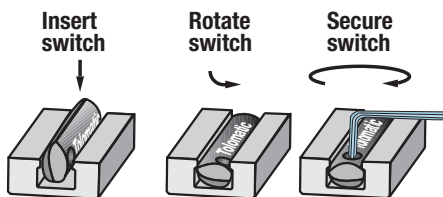


		PART NO. or ITEM CONFIG. CODE	DESCRIPTION
SWITCHES			
1	WITH QUICK-DISCONNECT COUPLERS		
		SWMXB32U	RK Reed Switch, SPST Normally Open
		SWMXB32U	NK Reed Switch, SPST Normally Closed
		SWMXB32U	TK Solid State Switch, PNP (Sourcing) Normally Open
		SWMXB32U	KK Solid State Switch, NPN (Sinking) Normally Open
		SWMXB32U	PK Solid State Switch, PNP (Sourcing) Normally Closed
		SWMXB32U	HK Solid State Switch, NPN (Sinking) Normally Closed
	WITH FLYING LEADS		
		SWMXB32U	RY Reed Switch, SPST Normally Open
		SWMXB32U	NY Reed Switch, SPST Normally Closed
		SWMXB32U	TY Solid State Switch, PNP (Sourcing) Normally Open
		SWMXB32U	KY Solid State Switch, NPN (Sinking) Normally Open
		SWMXB32U	PY Solid State Switch, PNP (Sourcing) Normally Closed
		SWMXB32U	HY Solid State Switch, NPN (Sinking) Normally Closed
4	8525-9024	Magnet Kit	
		8525-1043	Magnet Block
		8125-1070	Low Head Cap Screws
		8116-1058	Magnet
5	8525-9008	Side Cover Plate Assembly	
		8525-1020	Cover Plate
		8540-1026	Button Head Cap Screw
6	8532-9030	Mounting Plate Kit	
		8532-1070	Mounting Plate
		8316-1050	T-Nut
		0602-1029	Socket Head Cap Screw
7	8132-9018	Tube Clamp Kit	
		8132-1050	Tube Clamp

SWITCH WIRING DIAGRAMS AND LABEL COLOR CODING (CE and RoHS Compliant)

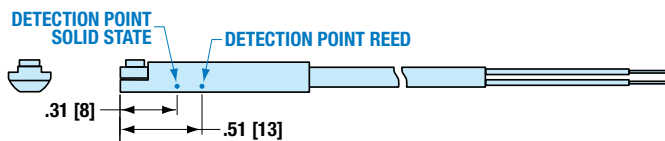


SWITCH INSTALLATION AND REPLACEMENT



Place switch in side groove on tube at desired location with "Tolomatic" facing outward. While applying light pressure to the switch, rotate the switch halfway into the groove. Maintaining light pressure, rotate the switch in the opposite direction until the switch is fully inside the groove with "Tolomatic" visible. Re-position the switch to the exact location and lock it securely into place by tightening the screw on the switch.

SWITCH DETECTION POINT



Dimensions in inches [brackets indicate dimensions in millimeters]



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